

For maple sap vacuum production on up to 1800 taps



Performance

Flow Rate	30 gpm ¹
Max Vacuum	28 in Hg (0.9 bar) ²
Max Lift	20 ft (6.1 m) ²
Max Pressure	2 psi (0.1bar) ²
Max Head	4 ft (1.2 m) ²
Max Service Temp	140°F (60°C)

¹ transferring water from/to atmospheric pressure
² with wetted umbrella valves; on sugarbushes with tight lines

Specifications / Options

Pump Body & Ports¹	Natural (Pigment-free) Delrin / White ²
Housing & Support Leg	Epoxy-coated steel (resists corrosion)
Valves¹	Umbrella ²
Diaphragm¹	Santoprene ²
Clevis, diaphragm button and screw¹	Natural Delrin (White) ² and Stainless Steel ²
Manifolds¹	NSF-Potable Water approved PVC pipe ³
Motor Enclosure	Enclosure provides protection against ingress of dust and water spray from all directions
Motor Ambient Temp	Ambient Temp: 14°F ~ 104°F (-10°C ~ 40°C)

¹ in contact with fluid ² FDA-approved material
³ NSF-61 compliant


Available Ports

	in	1-1/4
	cm	3.18
NPT Female (Tapped)	S	
NPT Male (Threaded)	•	

S Standard **•** Optional

- **Up to 28 in Hg vacuum with wet pump valves**
 - ◊ Dry valves: 20 in Hg
- **Use on up to 1800 taps**
- **No releaser required**
 - ◊ Creates vacuum and transfers fluid
 - ◊ Liquid will not damage pump
 - ◊ Can run dry without damage
- **Wetted components made of NSF-compliant (or better) materials**
- **Quiet-running 120 VAC 72 rpm motor**
 - ◊ Features water-resistant motor enclosure
- **Connecting rod bearings require no lubrication**
- **Pump diaphragms easily accessible by removing pump bodies from housing**
- **Wired with on/off switch and 6' power cord**
- **Available with optional "split" inlet manifold to accommodate connections to 2 mainlines**

Valve Options

Umbrella 	Excellent vacuum service. Best for transfer of liquids free of any materials. Made from FDA-approved silicone.
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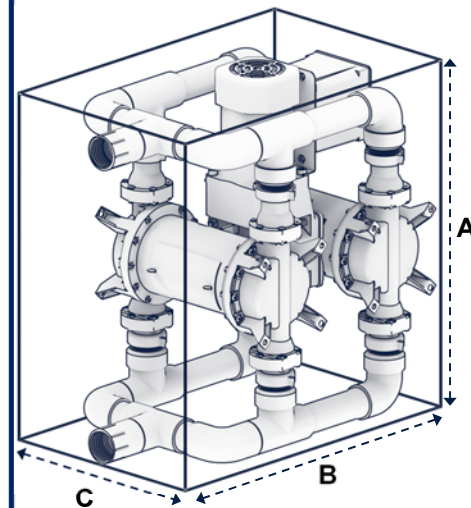
Available 120 VAC Motors & Performance

Pump Capacity ³ (gpm)	Motor Speed ³ (Name-plate RPM)	Full Load Torque (in.-lbs.)	Input HP	Full Load Amps	Max Vacuum (in of Hg)	Max Head Pressure ⁴ (psi)	Max Head (ft)
30.0	72	200	1/4	3.0	28	2	4

³ at 0 lift, 0 head
⁴ Check valve recommended for lifts above 12 ft.
⁵ Motor Enclosure Rating: P3: Protection against dust and from water spray in all directions



Shown with optional "split" inlet manifold to accommodate connections to two mainlines.



	in	cm
A	19	48.3
B	19-1/2	49.5
C	12-1/8	30.8
Manifold Mounting Strap Hole	3/8	1.0
Weight	46.0 lb	20.8 kg

Guzzler® 120 VAC Quad Diaphragm Electric Pump

G4-0501N

Recommended options for use in maple sap collection

Example: G4-0501N-078-98-7171-DP

- Guzzler Electric Pump
- Model style #0501N: Natural Delrin Body, Opposite Side Ports
- Silicone Umbrella Valves
- Santoprene (FDA-approved material) Diaphragm
- Steel Crank Arm & Connecting Rod; Natural Delrin Clevis & Button
- Inlet: 1-1/4" Tapped (Female)
- Outlet: 1-1/4" Tapped (Female)
- 120 VAC / 72 RPM / 200T Motor; with double-output gearhead; water-resistant motor enclosure



Also available with "split" inlet manifold, accommodating two separate pump inlets. (Inlet Option Code 7A.)



Guzzler Product	
Option	Code
Double Diaphragm Electric Pump	G4

Pump Body Style	
Option	Code
Nat'l Delrin, Opp. Side Ports	0501N

Reserved	
Option	Code
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Valves	
Option	Code
Umbrella (Silicone)*	7

Diaphragm	
Option	Code
Buna Nitrile*	1
Buna-N 3-Ply	2
Neoprene	3
Viton	4
EPDM	5
Silicone*	7
Santoprene*	8

G4 - 0501N - 0 7 8 - 9 8 - 71 71 - DP

Clevis/Button Assembly	
Option	Code
Steel Crank Arm & Connecting Rod; Delrin Clevis	9

Reserved	
Option	Code
---	8

120 VAC Motors		
Speed (rpm)	Torque (in-lbs)	Code
72	200	DP

Hose Connections		
Option	Code	
	Inlet	Outlet
1-1/4" NPT Tapped (Female)	71	71
1-1/4" NPT Tapped (Female), split inlet manifold	7A	71
1-1/4" NPT Threaded (Male)	72	72

* These elastomers are made from FDA-approved material.