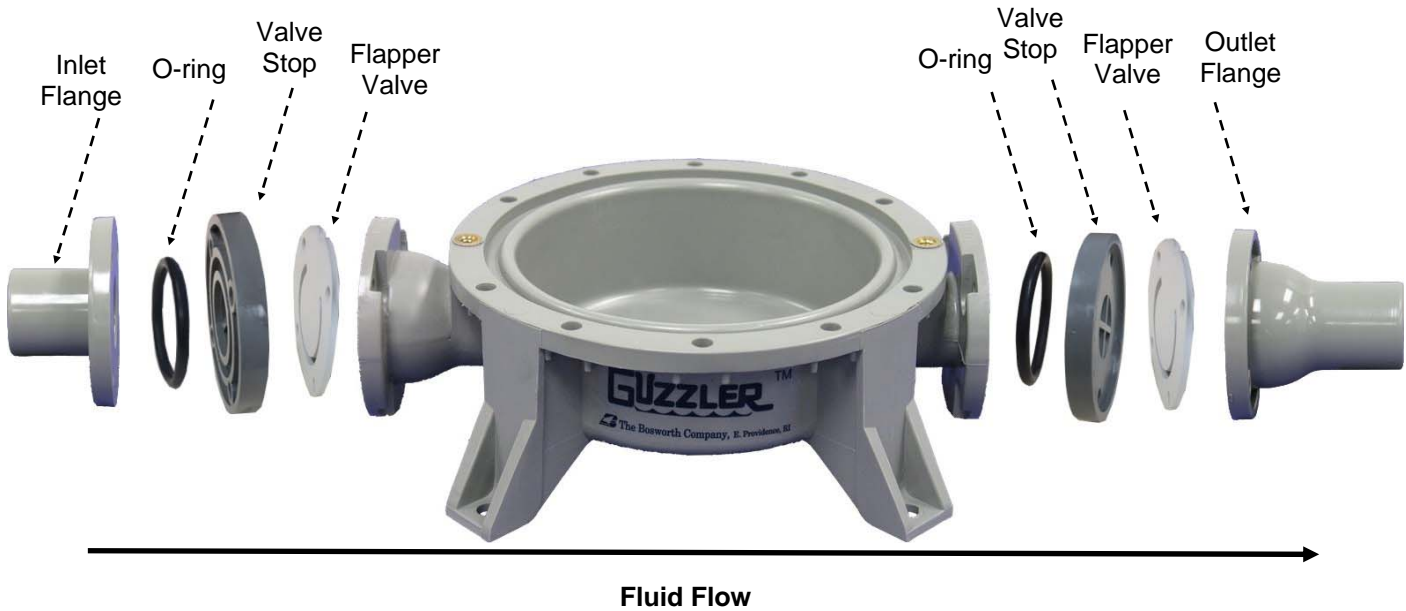


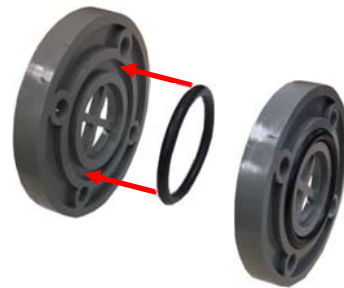
Flapper Valve Stop Installation for “400” Series Guzzler Pumps

Note: Flapper Valve Stops are available for use to prevent flapper valve inversion in situations where the pump experiences high vacuum or back pressure.

Flapper valves come in black or white rubber. Shown below is the installation of white flapper valve with Valve Stop.



Flapper valve installed against flat-surface side of valve stop.



O-ring installed in center groove on opposite side of valve stop from flapper valve.